



**Installation Instructions for 2 ½" Exhaust Systems  
For all 1960-1964 Full Sized Chevrolets Except Station Wagon and El Camino**

INSTALL LEFT AND RIGHT EXHAUST PIPES.

DO NOT TIGHTEN MOUNTING BOLTS UNTIL THE END OF INSTALLATION!

Install mufflers on ends of exhaust pipes. See PHOTO #1. The center (inlet) goes on the exhaust pipe; the offset (outlet) should go towards the center of the car for both mufflers. See PHOTO #2 and PHOTO #3.

Hang mufflers with supplied hangars. These should hang off the inside bolt of both factory muffler hangar brackets. Turn the bracket on the rubber strap 90° to the strap to hang the mufflers. See PHOTO #3. Do not tighten clamps at this time.

NOTE: For this next installation use the existing holes in the frame.

Install left and right intermediate tailpipe hangars on the frame over the axle housing. See PHOTO #4 and PHOTO #5.

Install left and right rear tailpipe hangars. See PHOTO #6 and PHOTO #7.

INSTALL LEFT AND RIGHT TAILPIPES

NOTE: Hang both tailpipes off the rear hangars at this time.

Start from the front of the car and place all the pipes and mufflers in position, tightening all bolts and clamps as you go. After the exhaust system is secured, weld the intermediate plate to the tailpipe on both sides, maintaining about ½" to ¾" between the pipe and the coil spring.



**Photo 1**



**Photo 2**



**Photo 3**



**Photo 4**



**Photo 5**



**Photo 6**



**Photo 7**