



## Shafer's Classic Reproductions

### Instructions for Installing the Lines and Pump for Part Numbers GLL013S and GLL014S

1. Mount the 5/16" return line and 3/8" supply line. Use the existing 2 holes where the gas line clips mounted to the frame. Picture #1- rear clip. Picture #2- front clip.

Picture 1



Picture 2



2. First remove both gas line clips. Thread holes using a 5/16"-28 tap. Use 4 clips and 2 bolts supplied to mount fuel lines. The 5/16" line goes on top. The 3/8" line goes on the bottom. Note position of lines on rear clip. Picture #1. Do not mount brake line at this time.

3. Mount fuel filter on front of 3/8" line. Attach short line to front of fuel filter. Note fuel flow direction on filter when installing. Picture #3.
4. Tap 5/16"-28 hole in existing hole at front body mount. Attach supply fuel line clip and return line clip using supplied bolt. Picture #3.

**Picture 3**



5. Attach brake line at this time. Run brake line over the top of the 5/16" return line using supplied clips and bolts. You will have to drill new holes to attach this line. Picture #2.
6. Run fuel and brake line over the top of the rear spring mount. Attach fuel line and return line with clips and bolts supplied. Picture # 4. You will have to drill a new hole to attach supply and return line in frame. Return line can use existing hole at the top of the frame.

**Picture 4**



7. Attach 3/8" stainless steel hose to 3/8" line at frame. Attach other end with 45 degree fitting to fuel supply log on engine. Pictures #5 and #6.

**Picture 5**



**Picture 6**



8. Attach return 5/16" stainless steel braided hose to fuel line at frame. Attach other end to regulator at driver's side of the engine.
9. This completes the mounting of the fuel lines to the engine.